



**RDO Equipment Co.**  
PO Box 604  
5625 Highway 200W  
Hazen, ND 58545  
701-748-2708  
Fax: 701-748-2718

For Billing Inquiries or to  
receive invoices via E-mail or  
MyDealer website, please contact  
RDOAR@rdoequipment.com

Ship to: N/A

Invoice to: WAYNE CLARK  
1270 50TH AVE SW  
HAZEN ND 58545-9697

Branch  
HAZEN, ND \*REPRINT\*

Date 03/23/21 Time 21:16:21 (B) Page 01

Account No. 6300068 Phone No. 7017486300 Invoice No. W1604759

Ship Via Purchase Order

Tax Exemption Number Federal ID Number

Salesperson  
CF4

## SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS	
X258329	9630	525HP TRACTOR	3432 1RW9630PEAP016650	02/26/12	2000
	9630			02/25/14	2000 P

\* We're offering parts, services & sales during restrictions.  
Learn more at [RDOequipment.com/COVID-19](http://RDOequipment.com/COVID-19)  
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Create your free account today.

SEGMENT# 1 C MGD01 RDO-900-010 03/05/21 03/08/21

4WD TRACTOR INSPECTION

CONDITION:

Don't pull samples, coolant reservoir is full oil  
Include a segment to do head gasket and separate to include  
new injectors

ADDITIONAL DESCRIPTION:

Policy adjusted inspection due to hold up with radiator  
issue

PROMOAG	labor discount	1-	Internal	Internal
			PARTS	Internal
			LABOR	Internal
10404099	74502459	SEGMENT TOTAL==>		Internal

SEGMENT# 2 C MGD01 RDO-660-010 03/08/21 03/08/21

UPDATE SF3000 OR SF6000

CONDITION:

Update SF3000

	LABOR	29.00
10404099	SEGMENT TOTAL==>	29.00

SEGMENT# 3 C MGD01 10-020-020 03/08/21 03/08/21

HEAD GASKET, R&R

CONDITION:

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X258329	9630 525HP TRACTOR	3432	1RW9630PEAP016650	02/26/12	2000
	9630			02/25/14	2000 P

Oil in coolant.

CAUSE:

13.5L noted issue

CORRECTION:

Flipped hood up to service position. Drained coolant.  
Removed side screens. Removed fan. Removed front cover\fan support. Removed camshaft timing gear. Removed turbocharger. Removed radiator hoses and thermostat cover. Removed valve cover, rocker arm assembly and head bolts. Lifted head off engine and set to the side. Cleaned deck of block and ran tap through head bolt holes to clean threads. Cleaned up head surface. Installed new head gasket. Installed new head bolts and torqued. Reinstalled Rocker arm assembly. Adjusted camshaft backlash, valve lash and injector preload. Installed valve cover. Installed turbo and other misc. components. Started up tractor and checked for leaks. Put hood back into normal position. Installed side shields.

ADDITIONAL DESCRIPTION:

Remove  
-Hood  
-Exhaust and intake pipes  
-Injection rack and leak-off lines  
-Fan support  
-Rocker arm cover and assembly

Remove cylinder head, check head and block flatness.  
Install new gasket and install head to specification.

AT322214	FILLER CAP	1 N	15.51	15.51
AT326151	TANK	1 S	242.94	242.94
DZ103630	Hose	2 N	14.89	29.78

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X258329	9630 525HP TRACTOR	3432 1RW9630PEAP016650	02/26/12	2000	
	9630		02/25/14	2000 P	
DZ112918	Filter Element	1	80.74		80.74
FRT	SHIP/HANDLING	2	5.00		10.00
M149638	BUSHING	1 M	4.39		4.39
RE527611	THERMOSTAT	1 S	30.76		30.76
RE527612	THERMOSTAT	2 S	28.88		57.76
RE530493	KIT	1 N	47.70		47.70
RE530816	GASKET KIT	1 N	652.18		652.18
RE530817	KIT	1	246.86		246.86
RE532952	FILTER	1	77.36		77.36
RE572785	Oil Filter	1	45.43		45.43
RE66534	CLAMP	1 N	19.57		19.57
R129867	HOSE	1 N	11.03		11.03
R136507	SCREW	12	3.27		39.24
R231549	RADIATOR HOSE	1 N	23.42		23.42
R240361	Reservoir	1 N	214.31		214.31
R243231	RADIATOR HOSE	1 N	37.12		37.12
R264593	HOSE	1 N	41.50		41.50
R522023	GASKET	3 S	7.55		22.65
R545233	Radiator Hose	2 N	23.17		46.34
TY26101	BRAK&PARTS	3	4.64		13.92
	Cleaning Solvent				
TY26682	PLUS-50 TM Engi	63	3.22		202.86
	PLUS-50 II OIL 15W40 CK4/SN				
TY27530	COOL-GARD	56	2.44		136.64
	PARTS				2350.01
	LABOR				4524.00
10404099	SEGMENT TOTAL==>				6874.01

SEGMENT# 4 C MGD01 10-030-015 03/08/21 03/09/21  
 INJECTOR, R&R (13.5L)

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## SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
X258329	9630 525HP TRACTOR	3432	1RW9630PEAP016650	02/26/12	2000
	9630			02/25/14	2000 P

CONDITION:

Hard starting. Black smoke.

CAUSE:

Injector unbalanced

CORRECTION:

Removed injectors and cups while head was removed from engine. Installed new cups and injectors. Programed. Test ran engine

ADDITIONAL DESCRIPTION:

+Assist:MGD01 20 minutes

CRRM100251	Elect Unit Inje	6-	100.00	600.00-
RM100251	Elect Unit Inje	6 S	948.25	5689.50
	Elect Unit Injector Reman			
CRRM100251	Elect Unit Inje		100.00	600.00
			PARTS	5689.50
			LABOR	870.00
10404099			SEGMENT TOTAL==>	6559.50

SEGMENT# 5 C MGD01 NA 03/08/21 03/08/21

Replace Batteries

CONDITION:

Batteries failed testing.

CORRECTION:

Replaced batteries. 2 bolts were rusted on battery cable ends. Cut bolts out and replaced.

CRTY25879A	Wet Charged Bat	3-	27.00	81.00-
RE170543	LAMP	1	47.64	47.64
TY25879A	Wet Charged Bat	3	170.51	511.53
	Wet Charged Battery			
CRTY25879A	Wet Charged Bat		27.00	81.00

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## SERVICE INVOICE

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X258329	9630	525HP TRACTOR	3432	1RW9630PEAP016650
	9630		02/26/12	2000
			02/25/14	2000 P
			PARTS	559.17
			LABOR	145.00
10404099			SEGMENT TOTAL==>	704.17

SEGMENT# 6 C MGD01 10-060-011 03/08/21 03/08/21

BUSHINGS AND PINS, STEERING CYLINDER - R&R

CONDITION:

Foam seals ripped from around pin.

CAUSE:

normal wear

CORRECTION:

Pivoted tractor. Pushed pins out with jack. Replaced foam seals. Greased. Repeated on other side.

R247735	SEAL	8 N	13.07	104.56
			PARTS	104.56
			LABOR	435.00
10404099			SEGMENT TOTAL==>	539.56

SEGMENT# 7 C MGD01 MISC 03/08/21 03/10/21

Extract/repair broken bolt/stud

CONDITION:

Turbo stud broke off during removal.

CORRECTION:

Part of stud was left exposed from exhaust manifold. Headed manifold around stud and tried to work our. Was able to rotate stud 1 revolution but then progress stopped. Cut off stud flush with manifold. Drilled out remaining stud in manifold. Did not tap for ne stud. Hole is unable to accept original threads or Heli coil. Will use bolt and nut when turbo is reinstalled.

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X258329 9630 525HP TRACTOR	3432	1RW9630PEAP016650	02/26/12	2000
9630			02/25/14	2000 P

ADDITIONAL DESCRIPTION:  
+Assist:MGD01 105 minutes

10404099	LABOR	253.75
	SEGMENT TOTAL==>	253.75

SEGMENT# 8 C MGD01 10-030-170 03/05/21 03/08/21  
COOLING SYSTEM FLUSH

CONDITION:

Parts on on head gasket segment. Flush oil residue out of cooling system.

CORRECTION:

Filled cooling system twice with mix of cleaner and water. ran solution mixes through system with no thermostats. Ran tractor up to operating temp. Left fan off. Ran clean water through system after to rinse out. Drained water. Refilled with coolant. Checked for leaks.

PMCC2610	COOLANT RESTORE	3	34.51	103.53
	PARTS			103.53
	LABOR			522.00
10404099	SEGMENT TOTAL==>			625.53

SEGMENT# 9 C MGD01 10-030-010 03/05/21 03/08/21  
RADIATOR, R&R

CONDITION:

Punctured radiator due to otter fan sieve hitting it during repairs.

CAUSE:

Impact of object.

CORRECTION:

Removed hood. Removed intercooler. Removed fan shroud.

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9630			02/25/14	2000 P

Hoisted radiator out of tractor. Installed new radiator.  
Reassembled in reverse order. Checked for leaks.

ADDITIONAL DESCRIPTION:

+Assist:MGD01 30 minutes

FRT	SHIP/HANDLING	1	Internal	Internal
RE581666	Radiator	1 N	Internal	Internal
			PARTS	Internal
			LABOR	Internal
10404099	74302459	SEGMENT TOTAL==>		Internal

SEGMENT#10 C MGD01 RDO-080-403 03/05/21 03/08/21

WASH EQUIPMENT

CONDITION:

Wash after repairs.

CORRECTION:

Washed tractor and floor after repairs.

	LABOR	170.00
10404099	SEGMENT TOTAL==>	170.00

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

	INTERNAL	CUSTOMER
PARTS	Internal	8806.77
LABOR	Internal	6948.75
ND STATE TAX		47.30
INTERNAL TOTAL	Internal	
023200 1240538142	TOTAL MULTI-USE CHG	15802.82

This purchase(s) is subject to the terms of the Multi-Use Account, a  
CONTINUED ON PAGE 08

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	9630			02/25/14	2000 P

service of John Deere Financial, f.s.b. I grant the issuer a purchase  
money security interest, except as limited in that agreement, in the goods  
described.

\*\*\*\*\*

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P.O. BOX 4450  
CAROL STREAM, IL 60197-4450

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